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PRODUCTION PROOF

Rev. 1, 30.09.2022

Artnr 100011

Winterlux

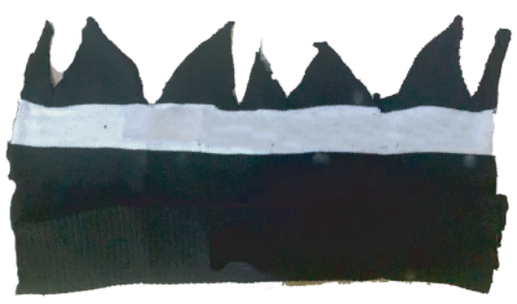
Marking: Knitted pattern, up to 4 colors of string on hat. Option of embroidery on brim.
Flat knitted, one seam.

Before you start:
-Ribbed brim is available when doing Embroidery or if the brim is without text / uniform colored.
-See instructions to test your design using photoshop.
-In general a letter should be around 2 cm high. to be readable and “balanced” font. if script/serifs or similar, height should be even higher.
-Flat knitted, Size can be adjusted for Children Contact us for info.
-String is collected from standard system. Each stringcolor corresponds
to in average 10 pms colors. accurate colormatch not available. We will send picture beforehand to approve color. If PMS is necessary additional fees will be applied.
-Up to 4 colors for the knitted part. Embroidery max colors is 5. More colors / gold/silver give extra fee.
-The nature of a hat, makes a distortion on the top part where its made round by overlock/cut.see pictures.
-Its unproblematic and advisable to send us the proof BEFORE presenting to customer to avoid misunderstandings/unproducable product.

Distortion top part

Caused by necessary overlock+cut to make hat shape





Normal distortion main hat body

Will increase as its closer to top



Embroidery guidelines

-Colorsystem have 220 colors, each in average 10 PMS. exact pms not possible.
-To provide best match, please mention PMS-colors if available (do not attempt converting on internet from CMYK if not)
-Always make sure all text is outlined
-Fine embroidery apply if there is big area fully embroidered, necessary also if small details.
-Standard apply if there is only text or a combination of text and logo where the embroideried area is less than 60%.
-We reserve the right to decide fine or standard based on logo. this is not a cost issue, if the area of full embroidery is too big, the marking can get so stiff it will break the embroidery needle by generating too much force in the jig.

Reference picture for standard embroidery



Reference picture of fine embroidery



For winterlux:

Stdr embroidery: 10*4 cm. max 6000 stitches, 5 colors
Fine Embroidery: 4,5*4 cm, max 12000 stitches, 5 colors.